

Date: Wednesday, 1/23/2008 11:32:49 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 36916
 Estimate Number : 13035
 P.O. Number :
 This Issue : 1/23/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D36821
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3682 REV.A U/N
 Previous Run : 35974 Drawing Revision : A U/R
 Material :
 Due Date : 2/29/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev A New Issue 07-09-27 DD verified by: EC

08.02.12
 POSITIVE
 RECALL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 G89 coated cloth



Comment: Qty.: 0.3258 sf(s)/Unit Total : 0.6516 sf(s)

G-89 coated cloth

Batch: 105928 UB 8-2-4

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3682

Dwg Rev: A
 Prog Rev: A

UB 8-2-4

2

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



UB 8-2-4

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



UB 08.02.04
 ENGINEERING
 APPROVAL

Comment: SECOND CHECK

08.02.04 @

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: 1283/18

2

100 38102

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 02/03/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/23/2008 11:32:49 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36916

Part Number: D36821

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08.03.18
A

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 8.03.14

POSITIVE RECALL

EFFECTIVE 08.03.14 AUTH U

RELEASED ~~PH~~ DATE 01.05.13

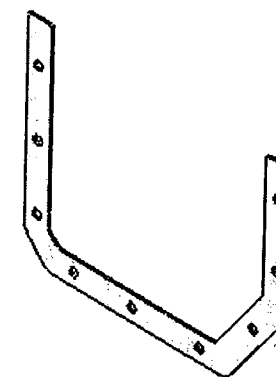
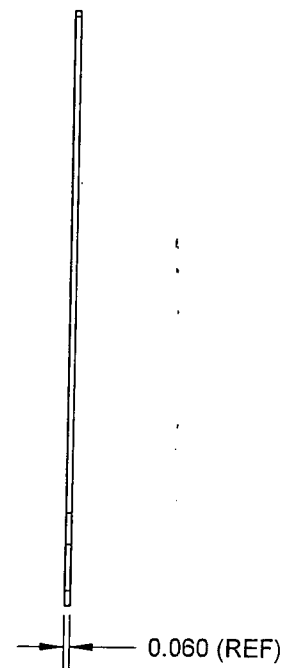
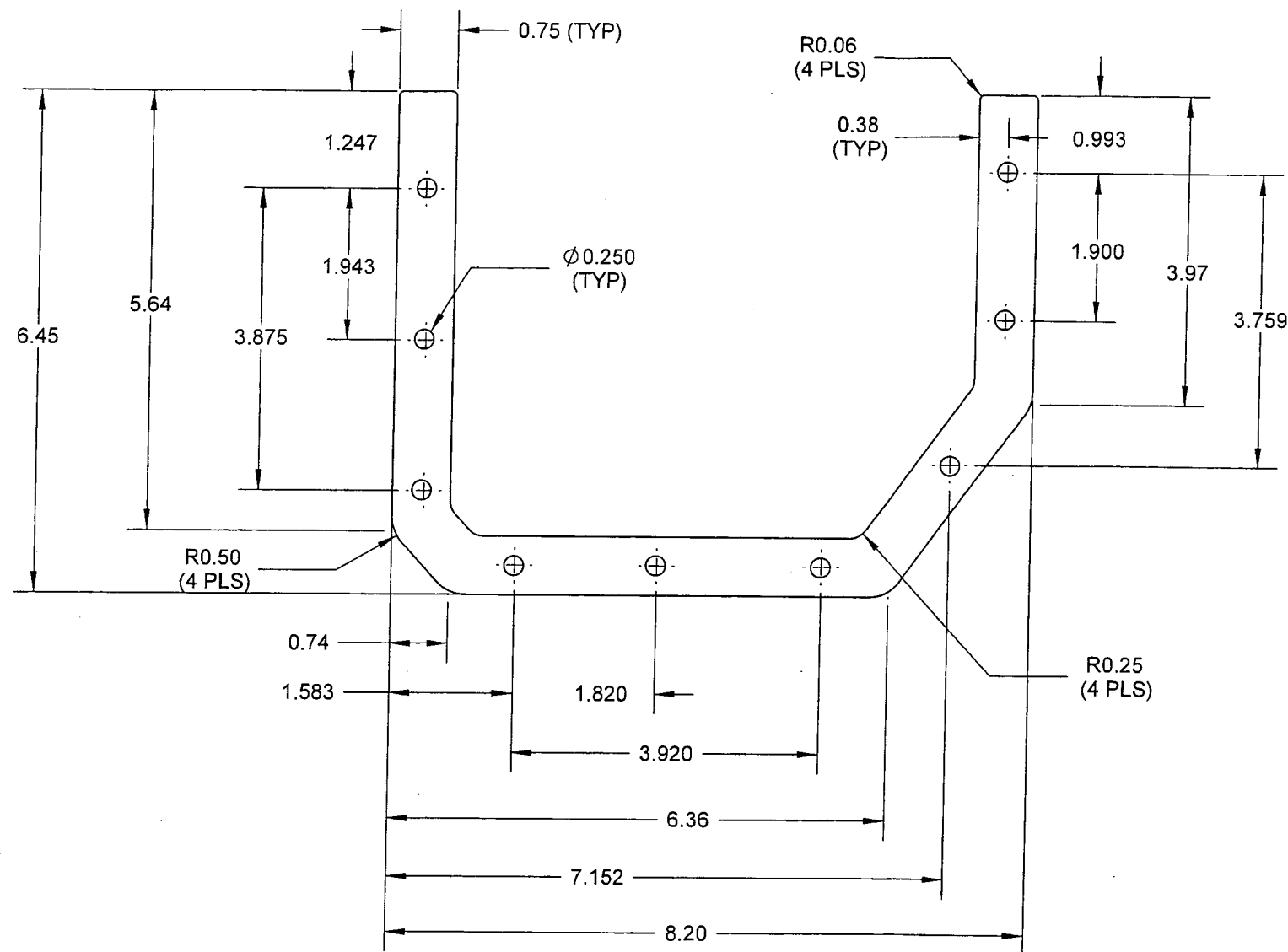
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3682-1 GASKET

PRELIMINARY ISSUE
 08-01-18

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)
 POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3682-1 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D3682	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GASKET	1:2
DATE	07.11.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD		Work Order: 36916
Description: GASKET		Part Number: D3682-1
Inspection Dwg: 3682-1 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

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First Article

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Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .250	+ .005 - .001	.250	✓			
.75	+/- .030	.75	✓			
1.247	+/- .010	1.247	✓			
1.943	+/- .010	1.943	✓			
3.875	+/- .010	3.875	✓			
6.45	+/- .030	6.45	✓			
1.583	+/- .010	1.583	✓			
1.820	+/- .010	1.820	✓			
3.920	+/- .010	3.920	✓			
7.152	+/- .010	7.152	✓			
8.20	+/- .030	8.20	✓			
.993	+/- .010	.993	✓			
1.900	+/- .010	1.900	✓			
3.59	+/- .030					
3.759	+/- .010	3.759	✓			
.38	+/- .030	.38	✓			

Measured by: B
Date: 8-2-4

Audited by: J
Date: 08/02/04

Prototype Approval: LE
Date: 08-02-04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

